

**Indexable insert for turning TCMT 110204, for medium machining, Grade: HBT130****Order data**

Order number	261012 HBT130
GTIN	4062406257507
Item class	22D

Technical description

Coating	TiCN
Cutting speed v_c main application	50 - 200 m/min
ISO code indexable insert	TCMT 110204
Cutting conditions	slightly interrupted
Grade	HBT130
Chip breaker	MM
Corner radius	0.4 mm
Number of changes/inserts	3
Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.
Main application	M

Cutting depth a_p	0.3 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning